Gold Paint Guide

Mixing

- Only mix small amounts to reduce waste
- Use the beaker provided to mix the paint
- For every 30ml of paint mix 10ml of de-ionised water. A drinks frother is best for mixing.
- A 40ml mixture will paint 2-3 average inscriptions
- When paint is mixed it is ready to be added to a spray gun and used
- Use mixture within 2 days.
- If the paint has been sat for a while just shake the gun before use to re-mix paint.

Applying paint

- When applying the paint spray a thin and even coat from 4 different angles 1 after another to catch all angles of the lettering and to achieve 1 thick coat.
- Leave to fully dry before touching up if it is needed
- Paint should take about 15-20 minutes to dry

Cleaning

- Use warm running water to clean equipment
- Unscrew and remove the filler pot
- For best results when cleaning your spray gun remove the needle and trigger
 adjustment screw at the back of the gun shown in fig.1 and pull needle out, just be
 careful of the little spring. Also you should remove the outer and inner nozzle shown
 in fig.2 and 3.
- Once all these bits are removed you can rinse the gun right through with running water
- Make sure both outer and inner nozzles are completely clear of paint

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Gold Leaf Paint

- 1. After sandblasting, remove stencil, blow off excess dust.
- 2. Apply first layer (thin layer) of leaf paint to inscription.
- 3. Leave to dry for approximately 2hours.
- 4. Apply second layer of leaf paint.
- 5. Leave to dry (must be in workshop and not subject to water)
- 6. If another coat is needed follow steps 4&5
- 7. If it all looks good, with a sharp blade and NO water clean off any excess.

IMPORTANT:

8. Only apply water once the gold has been cleaned off.

As the leaf paint only sticks to the blasted surface and not to a polished surface, applying water prior to cleaning the excess results in water getting under the leaf paint on the polished surface and lifts it out of the blasted surface.



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